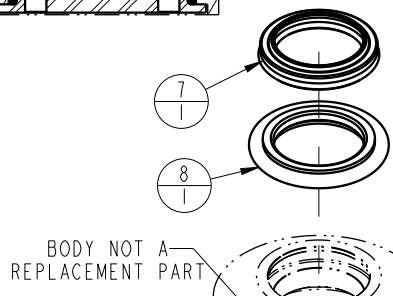
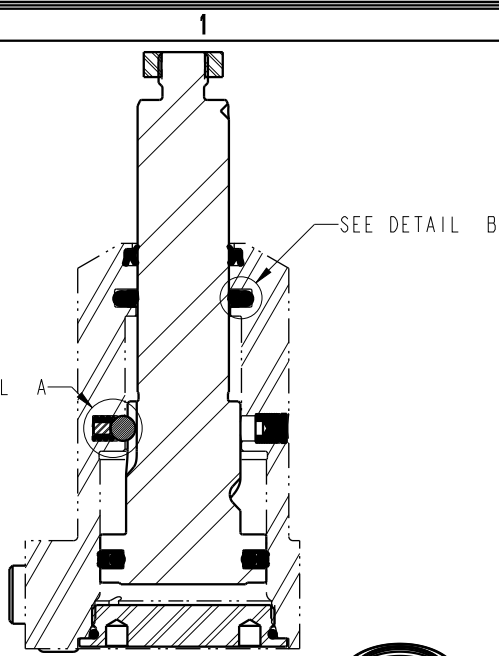
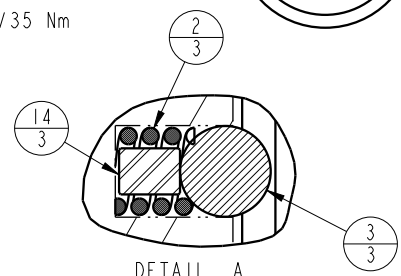


NO	QTY	PART NO	DESCRIPTION	SEAL KIT
1	1	21510002	NUT, JAM, HEX, M12-1.50	
2	3	23350086	SPRING, COMPRESSION	X
3	3	23650010	BALL, TUNGSTEN-CARBIDE, 6mm	X
4	4	39051079	O-RING, (6mm X 1)	X
5	1	39051083	O-RING, (41mm X 2)	X
6	2	39051087	O-RING, (4mm X 3)	X
7	1	39053043	SEAL, WIPER, SNAP IN, WED, 22, 94A, AU	X
8	1	39056003	SEAL, STEP, ROD, 22	X
9	1	39056023	SEAL, CAP, PISTON, 40, 90A, AU GRPHT FLD	X
10	2	43068004	PLUG, SOCH, G1/8	
11	1	81400133	PLUNGER, SC, 7MPa, 40B, LH	
12	1	81400153	CAP, LC/SC, 7MPa, 40B	
13	4	81400200	PLUG, MANIFOLD, 7MPa, M6	
14	3	81400203	PIN, STOP, BALL, METRIC, 6mm BALL	X
N/A	N/A	L6014400	KIT, SEAL, SC, 7MPa, 40B	NOTED

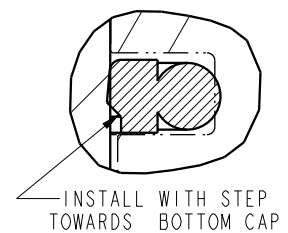
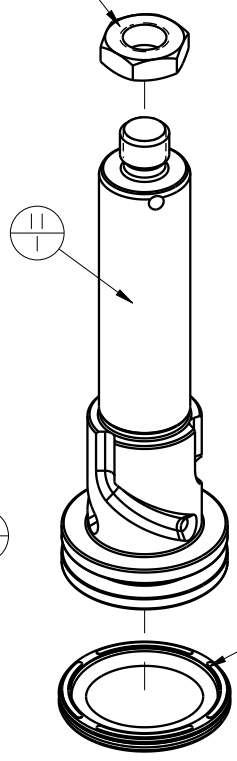


TORQUE TO 25.8 FT-LB/35 Nm



DETAIL A  
SCALE 2.000

USE GREASE TO HOLD  
SPRING, STOP PIN, &  
BALL IN BODY PRIOR  
TO INSTALLING PLUNGER



DETAIL B  
SCALE 2.500

TORQUE TO 10 FT-LB/13.6 Nm

TORQUE DRY JOINT TO 25 IN-LB/2.8 Nm

TORQUE DRY JOINT TO 30 FT-LB/40.7 Nm  
USING SPANNER TOOL AT150034

<b>PARTS LIST</b>	
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
ASSEMBLIES AFFECTED L141400L	PARTS LIST, ASSY, SC, BF, 7MPa, 40B, LH
SIZE A	LPL1416
	REV B

B	3273	RELEASE	JDW	08/15/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	QMITCHELL	<b>DRAWING STATUS: Released</b>		
DATE:	7-17-13	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		